



## **Pipe Welder/Structural Welder**

Full time, 40+

Must be able to work some Saturdays

Romar Supply, Dallas

## **The Company**

Romar Supply, Inc. is a leading independently owned supply house for pipe, valves, fittings and fabrication services for industrial and mechanical markets throughout the Southwest since 1983. We are a growing and exciting company that offers opportunities and rewards for hard work and great customer service. Each and every employee becomes an intricate part of how well we do as a whole – if we all work hard together, we all will succeed together. Join us!

Romar's headquarters is in Dallas/Fort Worth with branch operations in San Antonio/Austin.

## **Job Description**

Ideal candidate uses mig, tig, fluxcore or stick welding process, and must pass one or more applicable tests and Destructive and Non-destructive exam.

## **Essential Skills**

- Welds pipe and structural steel from 1" to 48" to CODE ASME, API, 100% X-RAY
- Welds brackets and braces and use grinders. Positions pieces to be welded into jigs, holding fixtures, guides and steps uses measuring instruments and hand tools.
- Performs position welds on code materials
- Proficient in flame and plasma cutting torches
- Experience reading and understanding blueprints
- Operates basic cutting equipment
- Layout and mark weld points on parts or sub-assemblies using rule, square, scribe or templates and two hole pins
- Reads blueprints and performs own fit-up
- Works with different types and sizes of pipe and structural steel
- Operates cutting equipment
- Operates iron worker, overhead cranes, rigging, pipe threading machine, welding machine, tube bending machine, and various pneumatic hand tools safely
- Assembles components with some fabrication of equipment with minimal supervision

- Promotes and supports safety and production
- Has a positive attitude
- Must be able to work with the team in developing improved work processes

### **Education & Experience**

- Will be required to pass a 6G pipe test
- High school diploma or GED
- Minimum two to three years of experience and/or training
- Welding school or on the job training
- Certification to weld on pipe or plate
- Knowledge of different types and sizes of pipe, structural and vessel materials

### **Physical Demands**

- Ability to bend, squat, climb, stoop, twist and reach frequently
- Ability to lift 50 lbs. occasionally
- Ability to lift and/or carrying objects weighing up to 25 lbs. frequently

### **Compensation**

- Salary based on experience
- Group health and life insurance
- Profit sharing
- Paid vacation and holidays